

RG 104, 8NS-104-94-077  
Box 6

8NS-104-94-077, Miscellaneous  
Correspondence & Memos, 1897-1994

# Notes on Mexican Currency



50 Centavos to find

80

14

18

14

13

39

52

126

52

178

total 1077 for Dec,

70 - 12-31-69

105 - 12-30

70 - 24

105 - 19

105 - 14

68 - 15

69 - 12-1 collage

105 - 11

105 - 10

102 - 9 - 3 scrap

105 - 8

68 - 5 - 2 scrap



Melico 50 Continuar Pol 19 de 1969

12-31 65

12-30 65

12-29 78

12-24 48 Costa Rica

12-23 52 " "

12-22 26 " "

12-19 - 77 1

12-18 - 129 1

12-17 - 50 2

12-16 - 77 1

12-15 - 39

12-12 - 91

12-11 - 169

12-10 - 114 - 1

12-9 - 90 - 1

12-8 - 91

12-5 - 65 - 1

12-4 - 77

12-3 - 52

1331-

8 seran

Total  
1339

70 ✓  
 105 ✓  
 70 ✓  
 105 ✓  
 105 ✓  
 68 ✓  
 69 ✓  
 105 ✓  
 105 ✓  
 102 ✓  
 105 ✓  
 68 ✓

12-5-68  
 12-8-105  
 12-9-105  
 12-10-105  
 12-11-105  
 12-12-70  
 12-15-35  
 12-16-105  
 12-19-105  
 12-24-70  
 12-30-105  
 12-31-70

Dec

TOTAL 1077

60 Jan  
 105 105  
 105 70  
 102 105  
 70 105  
 70 115  
 105 35  
 105 104  
 70 80  
 140 76  
 105 80  
 70  
 70  
 105

Feb 4<sup>th</sup> 2077  
 TOTAL 2157  
 3,234



John Finley 50 Cent

1-2	-	60	✓
1-5	-	105	✓
1-6	-	105	✓
1-7	-	102	✓
1-8	-	70	✓
1-9	-	70	✓
1-12	-	105	✓
1-13	-	105	✓
1-14	-	70	✓
1-15	-	140	✓
1-16	-	105	✓
1-19	-	70	✓
1-20	-	70	✓
1-21	-	105	✓
1-22	-	105	✓
1-23	-	70	✓
1-24	-	105	✓
1-27	-	105	✓
1-28	-	115	✓
1-29	-	35	✓
1-30	-	104	✓

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1921



Feb Finish

50 Centavo

2-2-	80	✓	
2-3-	76	✓	
2-4-	80	✓	
2-5-	74	✓	75
2-6-	79	✓	
2-9-	<del>80</del>	✓	
2-10-	112	✓	
2-11-	76	✓	80
2-12-	64	✓	
2-13-	78	✓	
2-16-	32	✓	
2-17-	80	✓	81
2-18-	30	✓	
2-19-	70	✓	
2-20-	77	✓	80
2-24-	67	✓	68
2-25-	70	✓	
2-26-	73	✓	
2-27-	40	✓	

---

1340

1349

From June 50 to June  
 3-2 - 80 ✓  
 3-3 - 80 ✓  
 3-4 - 80 ✓  
 3-5 - 40 ✓ 110  
 3-6 - 107 ✓  
 3-9 - 78 ✓ - 2 scrap 80  
 3-10 - 80 ✓  
 3-11 - 40 ✓  
 3-12 - 69 ✓  
 3-13 - 108 ✓ - 2 scrap 110  
 3-16 - 80 ✓ 81  
 3-17 - 79 ✓  
 3-18 - 91 ✓  
 3-19 - 80 ✓  
 3-20 - 118 ✓ - 2 scrap 120  
 3-23 - 109 ✓ - 1 scrap 110  
 3-24 - 115 ✓  
 3-25 - 108 ✓ 1 Brazil  
 3-26 - 118 ✓ 2 scrap 121  
 3-27 - 31 ✓  
 3-30 - 146 ✓  
 3-31 - 120 ✓  
 1966

1971



Started 12-3-70 night

12-3 = 52 ✓

12-4 - 78 ✓

1 range

12-5 - 65 ✓

12-8 - 91 ✓

12-9 - 90 ✓ range - 1 night

12-10 - 116 ✓ " - 1 "

12-11 - 166 (169) ✓

12-12 - 91 ✓

12-15 - 39 ✓

12-16 - 77 ✓ " 1 "

12-17 - 50 " 2 "

12-18 - 129 " 1 "

12-19 - 77 " 1 "

12-22 thru 12-24 Costa Rica

12-29 78

12-30 65

12-31 65

8 days 2 ranges

1331 Dec Total Ad



2-5 thru 2-28

574

79

80

112

76

66

78

32

80

30

70

77

67

70

73

40

1104

545

1649

3-2 thru 3-10

80

80

80

40

107

78

80

545

1,649

+ 3,234

(4,883)

TOTAL thru

3-10-70

Safety magazine

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Callans

---

men outstanding

---

amount of not yet  
amount of George's

---

Coiler Kickoff at  
first mill



Dec. Transit 50 Cent

12-1 Payroll 105  
2 Payroll 1243 - 1 down  
12-3 Payroll 92 - 2 days  
4 Payroll 69

12-5 - 68

2

12-8 - 105

12-9 - 102

12-10 - 105

12-11 - 105

Costa Rica

12-12-40

12-12 - 69

12-15 - 35 ✓

12-16 - 105

12-17 - 0

12-18 - 0 checks

12-19 - 105

12-22 - 0

12-23 - 10

12-24 - 70 Holiday 25-28

12-29 - 0

12-30 - 105

12-31 - 70

ER  
105  
35



Dec - 1339

3-3-70 700 AM

24 rounds B-302

496 to Finish

470 to Punch

Bd

Pravil

12-1-69	=	143
12-2-69	=	26
12-3-69	=	78
12-22-69	=	26
12-23-69	=	52
12-24-69	=	48

---

Costa Rica Firma

12-4-34-2 Prv

12-12-7

12-15-33

12-16-0

12-22-105

12-23-35



1 0 7 5 8 3 1

3 9 0 9 7 8

---

6 8 4 8 5 3

5 0, 0 0 0

---

6 3 4 8 5 3

1 7 1

3 7 1 2

---

6 3 4 8 5 3

3 7 1 2

---

2 6 3 6 5

2 5 9 8 4

---

3 8 1 3

3 7 1 2

---

1 0 0

Cut Bonbon

Cents

63 3,429

Dinner

339,703

50 Centavon

390,978

8

24

28

50

110

110

61

171



Answer

77

$$\begin{array}{r} 145 \\ \hline 13 \overline{) 1882} \\ \underline{13} \phantom{00} \\ 58 \\ \underline{52} \phantom{00} \\ 62 \\ \underline{65} \phantom{00} \end{array}$$

Edith Bradley

Ralphon Turkish  
conveyer

Ingenta

1-6-115 - 2 scrap

1-7-104 Bad

1-8 77-scrap

Bad

OK

1 2-31-69-65 Bad.

Bad

2-19 -13

2-20 -52

2-24 - 0

Check.

1-4

1-7

1-8

1-21



150 Centavo inputs.

Dec Total	13 31-8
Jan Total	1 877-8
Feb Total	1299-1
Mar Total	1927-10
April Total	478-3

Good	6912
------	------

Scrap	30
-------	----

---

Total	6942
-------	------

50 Centavos

Scrap

Dec total	1329	-	7
Jan "	1811	-	6
Feb "	1300	-	1 Def
March "	1928	-	10
April "	478	-	2
<hr/>			
	6846	-	26

Ingo's Run for 50 Centavos

6872

First rail 5 Carrow  
Swapped

Dec - 1044 6

Jan - 1921 0

Feb - 1340 12

March - 1957 15

April - 611 2

---

6873

50 Centavos -

.984

.059



Handing

7963

RS 7962

Not anneal

8262

Blanking

50 Centavo

7 inch coils for 50 Centavos

Per year

Dec	1077	-	6
Jan	1991	-	0
Feb	1340	-	12
March	1958	-	14
April	710	-	4

---

7076 - 36

Total Fines 7112

Wine Digest

Outside 186

Inside 79

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Total 265

Wine Digest  
on hand 4/6/70

344 Costa Rica



16

13

12

38

---

7138

last<sup>II</sup> 14470

4-6-70

50-CENTAVO Mexico -

7962

Thickness

Wt.

.059<sup>+</sup> std

100.3 gr.

.061 = 3 gr. Nov.

56½ - 57

Diameter -

edge

984.25 = 20 Centavo die.

Same  
Schedule as Brazil 10-Centavo

Fin. @ 0 95th X Ray.

Diameter

984 - 986 +



November 1961

GSA FPMR (41 CFR) 101-11.6

**MEMORANDUM OF CALL**

Date

Time

TO—

☐ YOU WERE CALLED BY—☐ YOU WERE VISITED BY—

TELEPHONE:

Number or code

Extension

☐ PLEASE CALL☐ WAITING TO SEE YOU☐ WILL CALL AGAIN☐ WISHES AN APPOINTMENT☐ RETURNING YOUR CALL☐ IS REFERRED TO YOU BY:

LEFT THIS MESSAGE: \_\_\_\_\_

Received By—



## 1- PESO-MEXICO

REC @ .215

Nix-Alloy

PASS	DIAL	GAUGE	X-RAY
1	.235	.190	

## ANNEAL.

2	.185	.147	
3	.150	.114	
4	.130	.090	
5	.118	.072	SELECT - 115
6	.105	.060	093-1/4

EDGE-.058 CENTER-.061 DIA.-1.147/-1.1496 WT-138.89gms  $\pm$  3gms

## 1- PESO - MEXICO.

11-9-70

REC @ .215 - REVISED-SCHEDULE - LESS AMPS

Nix Alloy

PASS	DIAL	GAUGE	X-RAY
1	.235	.190	

## ANNEAL.

2	.220	.170	
3	.190	.140	
4	.160	.115	
5	.135	.090	
6	.120	.072	SELECT - 115
7	.110	.060	093-1/4

EDGE-.058 CENTER-.061 DIA.-1.147/-1.1496 WT-138.89gms  $\pm$  3gms





OFFICE OF  
DIRECTOR OF THE MINT

# THE DEPARTMENT OF THE TREASURY

WASHINGTON, D.C. 20220

June 25, 1970

RECEIVED

REGISTERED MAIL

JUN 29 1970

Mrs. Betty Higby  
Superintendent  
United States Mint  
Denver, Colorado 80204

OFFICE OF  
SUPERINTENDENT  
U. S. MINT AT DENVER

Dear Mrs. Higby:

*One Piece*

Enclosed is a copy of a letter from the Government of Mexico requesting a cost estimate for the manufacture of cupro-nickel blanks.

You are requested to submit a cost estimate for the manufacture of 600 metric tons of cupro-nickel blanks having the following specifications:

Alloy	Copper 75% $\pm$ 1% Nickel 25% $\pm$ 1%
Diameter of cut blank	29.0 MM - 29.2 MM <i>1.1417" - 1.1496"</i>
Diameter of upset blank	28.65 MM - 28.7 MM <i>1.1286" - 1.1300"</i>
Weight	9 Grams $\pm$ 0.2 Grams <i>.289 + Troy oz 138.89 grams - 27.77 gr.</i>
Hardness	Rockwell B 1/16" max. 32

We are enclosing two (2) sample blanks provided by the Government of Mexico. When you have finished with these samples, please return them to this office by Registered Mail.

Sincerely,

*A.F. Carville*  
For Mary Brooks  
Director of the Mint

Enclosures

Keep Freedom in Your Future With U.S. Savings Bonds

## MEXICO

## ONE PESO BLANKS

INGOTS USED	5,862
REJECTED AND SCRAPPED	260
DIAMETER OF BLANK	1.147 - 1.1496
THICKNESS OF BLANK	.060
WEIGHT	138.89 <sup>+</sup> 3 Gr.
PERCENT OF RECOVERY FROM INGOTS USED	59½
STARTING DATE	July 31, 1970
FINISHING DATE	January 6, 1971
LAST SHIPPING DATE	January 15, 1971
ROCK-WELL TEST	25
BOX MEASUREMENT (Inside)	21"X13½"X5½"
WEIGHT & NUMBER OF BAGS PER BOX	803.77 Oz., 4 Bags
TOTAL WEIGHT SHIPPED	19,290,480 OZ.
BALANCE OF BLANKS	1,617.54

First 17 trucks completed with the upset diameter 1.128 - 1.130.

Received telegram from Mexico for a smaller diameter. Size confirmed by telegram from Mexico. Truck number 18 had new size 1.122 - 1.125. Upset edge thickness .075. All trucks after truck 18 carried the new size.



~~$$\begin{array}{r}
 64 \\
 13 \\
 38 \\
 \hline
 115
 \end{array}$$~~

$$\begin{array}{r}
 48 \\
 52 \\
 26 \\
 \hline
 126
 \end{array}$$

$$\begin{array}{r}
 13 \\
 65 \\
 26 \\
 \hline
 104
 \end{array}$$

UNITED STATES GOVERNMENT

# Memorandum

*Rolling*

TO : Superintendents of Melting, Coining, Assay and  
Mechanical Divisions

DATE: July 29, 1970

FROM : Cost Accounting Branch

SUBJECT: Job Numbers for Mexican Peso Blanks Order - 600 Metric Ton

Melting

<u>Dept.</u>	<u>Charge</u>	
7700	7751	Peso Ingots

Process-Weighing

<u>Dept.</u>	<u>Charge</u>	
8100	8151	Peso

✓ Rolling

<u>Dept.</u>	<u>Charge</u>	
7900	7951	Peso Rolling, Slab Annealing, etc.

✓ Blanking

<u>Dept.</u>	<u>Charge</u>	
8200	8251	Peso

Annealing and Cleaning

<u>Dept.</u>	<u>Charge</u>	
8300	8351	Peso

Upsetting

<u>Dept.</u>	<u>Charge</u>	
8500	8551	Peso

Selecting

<u>Dept.</u>	<u>Charge</u>	
8800	8851	Peso

Automatic-Weighing

<u>Dept.</u>	<u>Charge</u>	
8400	8451	Peso



MEMORANDUM (Continued)

Subject: Job Numbers for Mexican Peso Blanks Order - 600 Metic Ton

Counting

	<u>Dept.</u>	<u>Charge</u>	
	8700	8751	Peso Bagging, Boxing, and Weighing
Stores Items:		8751	Peso Bags
" "		8752	Peso Boxes
" "		8753	Banding Boxes for Shipping

Assay

<u>Dept.</u>	<u>Charge</u>	
3500	7751	Ingots

Mechanical

<u>Dept.</u>	<u>Charge</u>	
6000	8251	Changing and Sharpening Die Sets and Thimbles
	8551	Adjustments for Segments and Discs

Material Handling:

<u>Dept.</u>	<u>Charge</u>	
7700	7751	Ingots
<u>Dept.</u>	<u>Charge</u>	
8200	8251-4	Scrap
<u>Dept.</u>	<u>Charge</u>	
8700	8754	Preparation of Shipment



Mexico blanks - 50 centavos -  
Date started - Dec-5, 1969

Date finished - April 22, 1970

upset diameter - .964 - .967

wt per blank - 100.30  $\pm$  3 gr.

upset edge - .076 - .079

Annealing - Rock-well test - 25-30 test.

Total Ingots used - 6,824

Total wt. of blanks shipped - 25,077.624 oz.

Metal - Cupro - mix

Box size - 4 bags to a box.

21" L - 1-D. X 13½" X 5½" all inside measurement  
wt. to each bag. - 803.77 oz.

Comments - Upset before annealing in order  
to get the upset edge thick enough.

Blank size - .984 - .985 - .986 - .987

Blank thickness - .059  $\pm$  .0015



## 2 Mexico Sample Blanks - One Peso

Sample blanks indicate they were annealed after they were upset, also the ridge around edge is in place which shows metal did not move back which indicates blank was hard.

Blank thickness - .060

No 1. blank - 1.125 - 1.129

No 2 blank 1.128 - 1.129

Upset edge thickness - .075 - .078

Upset shape -  $\begin{smallmatrix} .047 \\ .045 \end{smallmatrix}$  flat edge with  $45^\circ$  angled edges.

This shape is very similar to U. S. nickel upsetting tool.

wt - of one peso. .289 troy oz.  
138.89 gr.  $\pm$  ~~27.7~~ 27.7 gr.  
2.77 gr.

600 metric tons or -  
600 x 2,204.62 lbs.

Per - 100 pcs. Mexico 50s -

High - 21.52

Low - 20.28

Standard - 20.90



# 50-CENTAVO - MEXICO.

Rev. @, 215

Nix-Alloy

PASS

DIAL

GAUGE

X-RAY

1	235	.190
---	-----	------

ANNEAL

2	185	.147
---	-----	------

3	155	.114
---	-----	------

4	135	.090
---	-----	------

5	125	.072	SELECT	115
---	-----	------	--------	-----

6	110	.058		.093 + 1/2
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EDGE .057 CENTER .059 1/2 DIA. = 984.25 WT = 100 1/4 GRAMS

Cents put

3-2 - then 3-4

3-2 870,185

3-3 957,029

3-4 1,257,722

3-5 1,484,988

3-6 - 1,386,570

25,077,624  
- 8 042,000 need

---

17,035,624 of 50 Centavos  
then 3-6-70

3712 of An Bill

April 7 mid 5.00 am

4-1 - 78 ✓ racing 80

4-2 - 120 ✓

4-3 - 114 ✓

4-6 - 120 ✓

4-7-8 - 181 ✓

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615

615



Estimated receipt  $\rightarrow$  3 712 oz 1st Coil  
 actual Receipt 36 75 oz " "

50 Cartons Purchased to Date  
 Started 12-3-69 Completed 4-9-70

Total needed	25,077,624 oz	
cut thru 3-7-70	17,035,624 oz	
	8,042,000 oz	
cut thru 3-20-70	19,577,624 oz	
need	5,500,000 oz	need 1,482 Ingots
3-24-70 need	4,700,000 oz	1,266 Ingots
3-28-70 need	3,478,000 oz	935 Ingots
3-30-70 need	3,208,000 oz	867 "
4-1-70 "	2,808,432 oz	757 "
4-2-70 "	2,484,432 oz	670 "
4-3-70 "	2,206,926 oz	595 "
4-4-70 "	1,741,879 oz	470 "
4-5-70 "	1,407,134 oz	380 " $\Rightarrow$ Purch
4-6-70 "	1,075,831 oz	290 " $\rightarrow$ need 156 P.A.
4-7-70 "	390,873 oz	274 " $\rightarrow$ 48 P.A.
4-8-70 "	684,853 oz	185 "
4-9-70	622,254 oz	
4-7-70	62,599 needed Purched 152,643 oz Plus 90,044 oz	

6824 Ingots for Mexico

66

Ingots scrap

61,890

Ingots total from M&R

Cuban Centavo

Wt = 77.16

1 - Centavo

El Salvador

Wt = 38.56 - Silver  
Alloy

.055 St.

.054 -  $\frac{3}{4}$  gr -

.053 -  $1\frac{1}{2}$  gr

El Salvador

5 - Centavo

Wt = 77.16

Alloy - .900

10 - Centavo

El Salvador

.057 -  $1\frac{1}{2}$  gr - lite

.058 St.

.059 - 2 gr Alloy

560 = 054



# Notes on Mexican Currency

SCOTT & BOWNE  
NEW YORK



